CONTENTS

Special Issue on Pacific Manufacturing

Preface
M.T. Tabucanon (Bangkok, Thailand) 1

An expert system for choosing demand forecasting techniques
T. Lo (Hong Kong) 5
Facilities layout: A knowledge based approach for converting a dual graph into a block layout
P.S. Welgama, P.R. Gibson (N.S.W., Australia) and L.A.R. Al-Hakim (Victoria, Australia) 17
Expert system for AGV managing in FMS bidirectional networks: KADS methodology based approach
K. Dhouib and D. Ait-Kadi (Quebec, Canada) 31
The usefulness of possibilistic programming in production planning problems
M. Inuiguchi, M. Sakawa (Hiroshima, Japan) and Y. Kume (Osaka, Japan) 45
Local search algorithms for flow shop scheduling with fuzzy due dates
H. Ishibuchi, N. Yamamoto, S. Misaki and H. Tanaka (Osaka, Japan) 53
Neural network approach for minimizing the makespan of the general job-shop
T. Satake, K. Morikawa and N. Nakamura (Hiroshima, Japan) 67
Adaptive diagnostic procedure for failures in series system
J. Gao and D. Ait-Kadi (Quebec, Canada) 75
Some practical issues in the assessment of nonconforming rates in a manufacturing process
T.N. Goh (Singapore) 81
Sensitivity analysis on CUSUM method
R. Radharamanan, A. Galelli, D.T. Alex and L.L. Perez (Wisconsin, USA) 89
Quality control through lot sizing for items sold with warranty
I. Djamaludin, D.N.P. Murthy and R.J. Wilson (Queensland, Australia) 97
Optimal sequence of partial inspections subject to errors
M.J. Liou, S.T. Tseng and T.M. Lin (Taipei, Taiwan) 109
A multiple criteria approach to machine selection for flexible manufacturing systems
S. Myint and M.T. Tabucanon (Bangkok, Thailand) 121
Group technology concepts as applied to flexible manufacturing systems
R. Radharamanan (Wisconsin, USA) 133
Designing of a components oriented ordering system
S. Hiraki, K. Takahashi and N. Watanabe (Hiroshima, Japan) 143
Pull–Push integration in production ordering systems
K. Takahashi, S. Hiraki (Hiroshima, Japan) and M. Soshiroda (Tokyo, Japan) 155
An optimal operation planning for the fixed quantity withdrawal kanban system with variable leadtimes
Y. Yanagawa, S. Miyazaki (Okayama, Japan) and H. Ohta (Osaka, Japan) 163
A branch and bound algorithm for scheduling just-in-time mixed-model assembly lines
W.C. Ng and K.L. Mak (Hong Kong) 169
Batch-scheduling problems to minimize inventory cost in the shop with both receiving and delivery just in times
A.H. Halim and H. Ohta (Osaka, Japan) 185
JIT shipments in a truck-traffic-coordination system
T.E. Pleschberger (Tokyo, Japan) and K. Hitomi (Kyoto, Japan) 195
A study of heuristics of bi-directional multi-hoist production scheduling systems
T.C. Sun, K.K. Lai, K.K. Lam and K.P. So (Hong Kong) 207
Optimal input control for jobshop type production systems using inverse queueing network analysis
M. Kuroda and A. Kawada (Tokyo, Japan) 215
A simulation study of unit exchange spares management of diesel locomotives in Indian railways
N. Kumar, P. Vrat and Sushil (India) 225
An integration approach to process design and parts-layout planning
K. Ohashi (Okayama, Japan) 237
A method of flexible scheduling for flexible manufacturing systems
J. Choi (Korea) and K. Hitomi (Kyoto, Japan) 247
An economic manufacturing quantity model with learning effects
T.C.E. Cheng (Hong Kong) 257
Production scheduling to satisfy worker's preferences for days off and overtime under due date constraints
K. Yura (Kyoto, Japan) 265

Diary of events 271
Author Index to Volume 33 275